

**REMARKS**

Pursuant to 37 CFR §1.312, the specification is amended to add Fig. 11 showing a Flow Chart for calculating the Deformation Index (DI) and the shearing stress ( $\tau$ ), then plotting a graph of DI versus Shearing Stress ( $\tau$ ). No New Matter is entered.

Hereby, Fig. 11 is separately attached.

Respectfully submitted



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